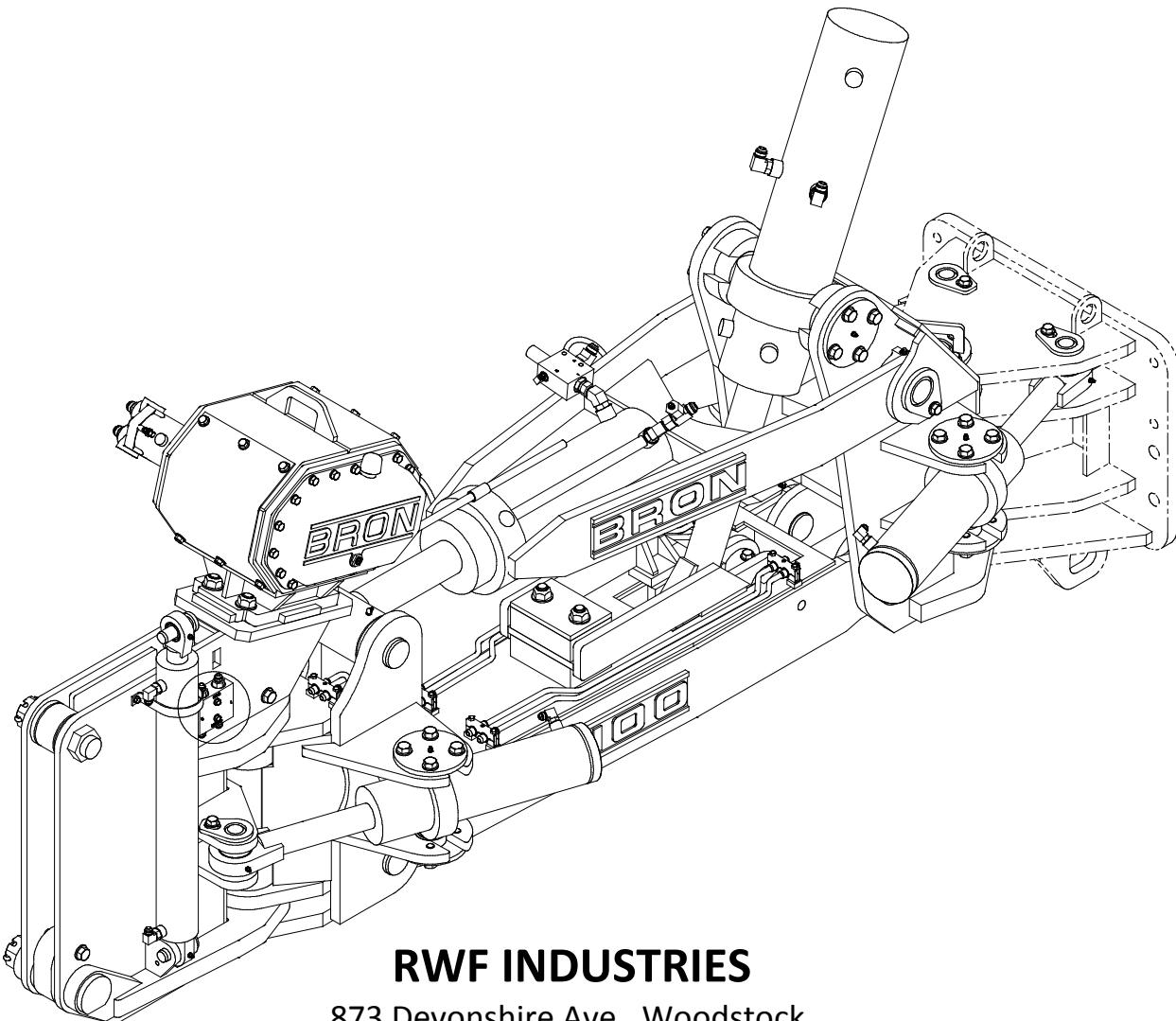


RWF BRON

V100 PLOW PARTS MANUAL



RWF INDUSTRIES

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Ontario N4S 8Z4

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GENERIC PARTS MANUAL

JANUARY 2015

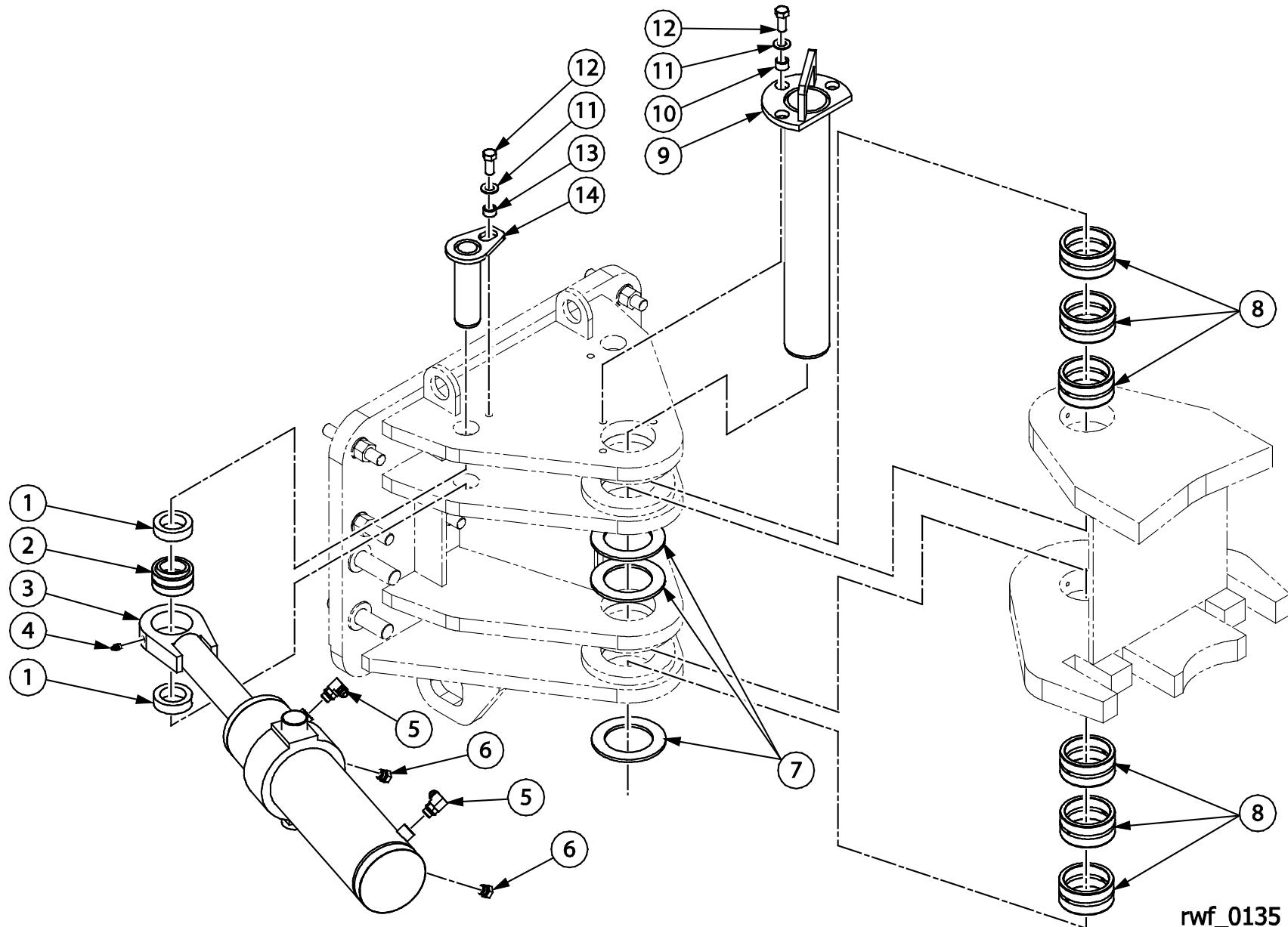
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ANY PERSON OTHER THAN THE INTENDED RECIPIENT

PLOW BREAKDOWN

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DECALS ***14***



rwf_0135

1 BACKPLATE (BACKPLATE SHOWN FOR ILLUSTRATIVE PURPOSES ONLY)

V100

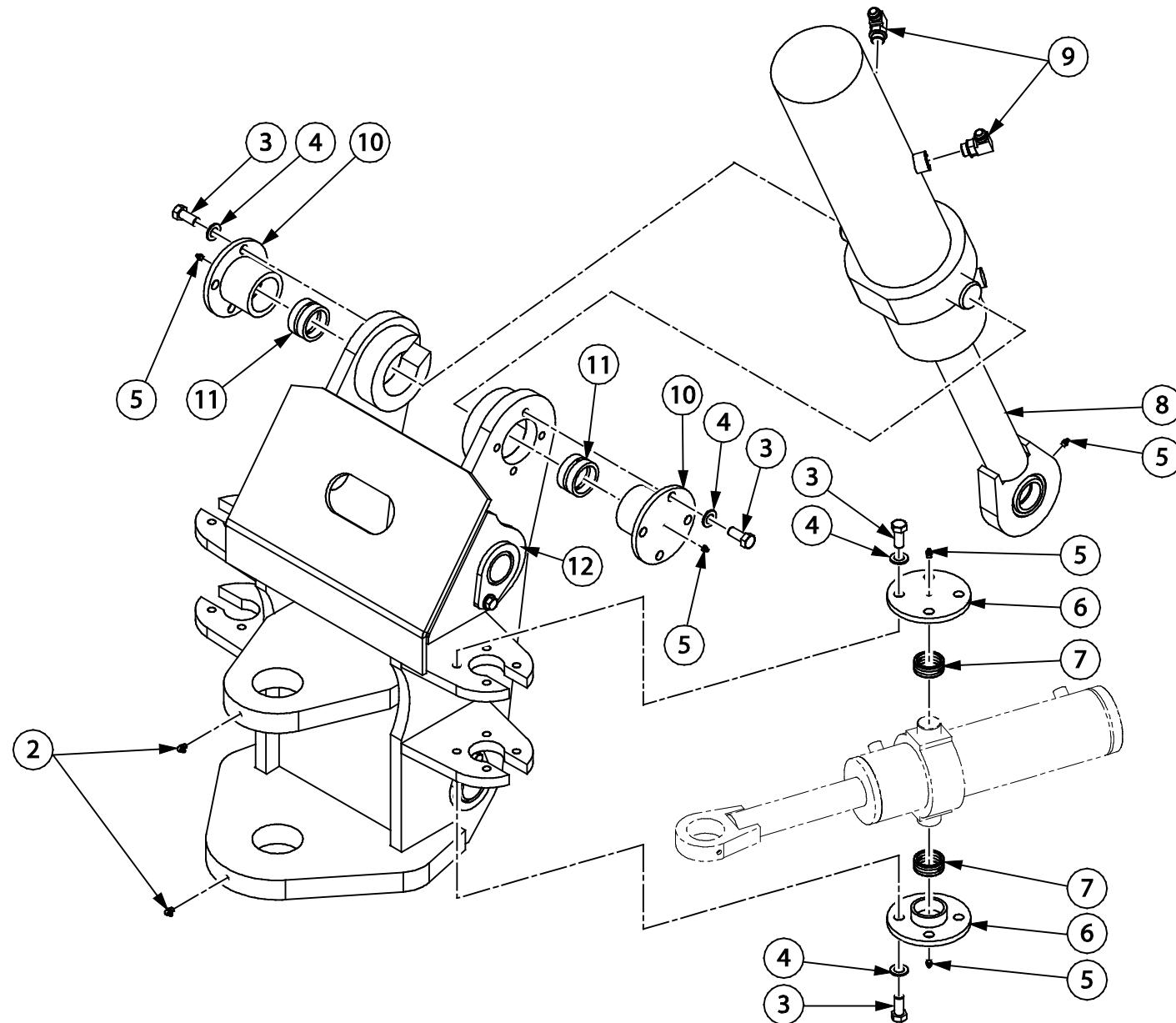
PARTS MANUAL

Item	Quantity	Part Number	Description
1	4	16791	RUBBER SPACER
2	2	15459	SWIVEL BUSHING
3	2	12232	SWING CYLINDER (SEE SECTION 10 FOR ASSEMBLY BREAKDOWN)
4	2	80680	STRAIGHT GREASE FITTING
5	4	90246	90° ADAPTER
6	4	90314	HEX HEAD PLUG
7	3	13033	RETAINER PLATE
8	6	12025	BUSHING
9	1	12973	FRONT PIVOT PIN
10	3	114862	BOLT SPACER
11	5	80581	WASHER
12	5	80090	HEX HEAD BOLT
13	2	115057	BOLT SPACER
14	2	12270	PIN ASSEMBLY

2 FRONT MAST (40376_D)

V100

PARTS MANUAL



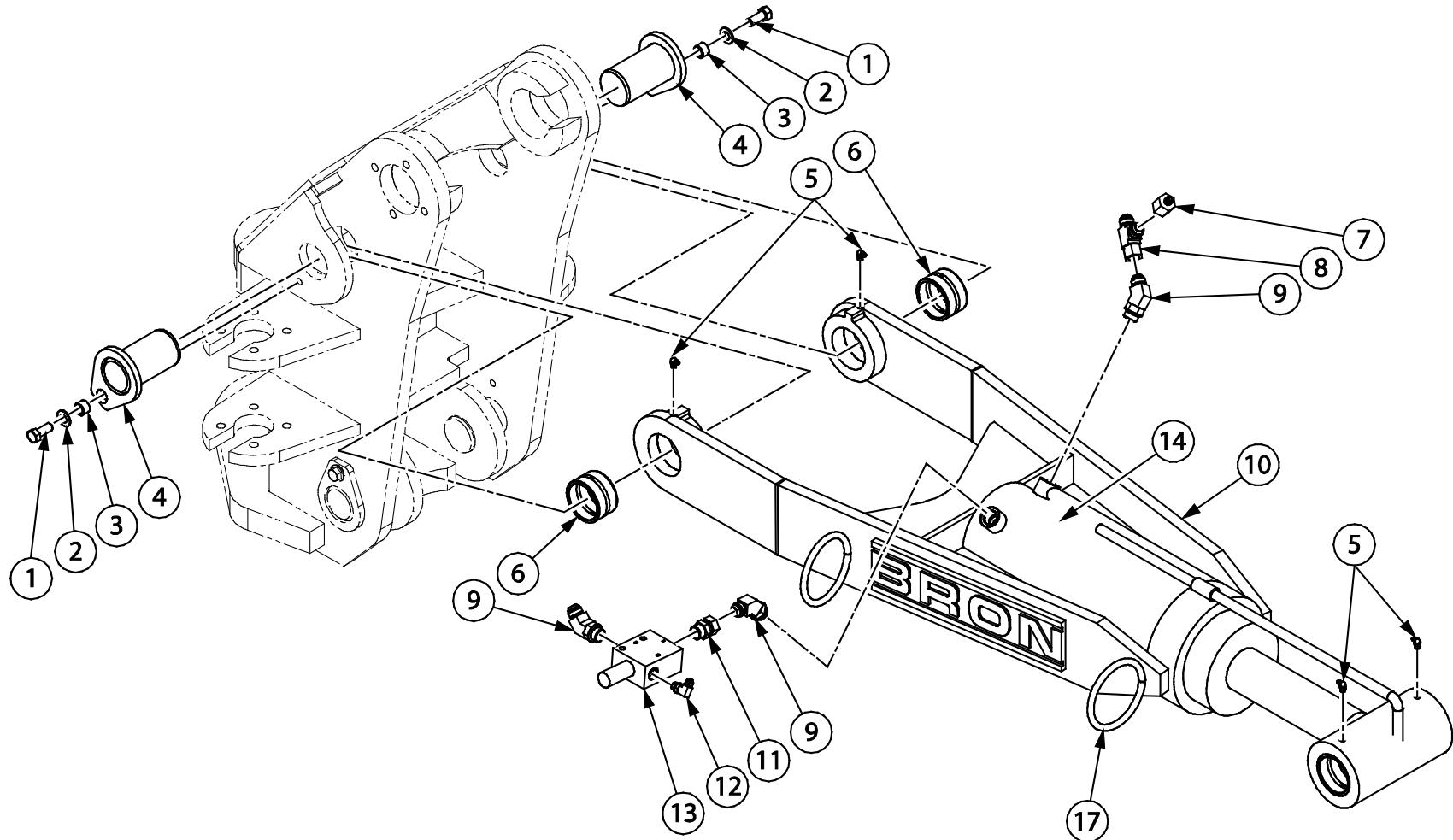
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2 FRONT MAST (40376_D)

V100

PARTS MANUAL

Item	Quantity	Part Number	Description
2	2	80682	90° GREASE FITTING
3	24	80110	HEX HEAD BOLT
4	24	80582	WASHER
5	7	80680	STRAIGHT GREASE FITTING
6	4	12975	TRUNNION CAP
7	4	15179	BUSHING
8	1	12236	MAIN LIFT CYLINDER (SEE SECTION 11 FOR ASSEMBLY BREAKDOWN)
9	2	90251	90° ADAPTER
10	2	12976	LIFT CYLINDER TRUNNION
11	2	12017	BUSHING



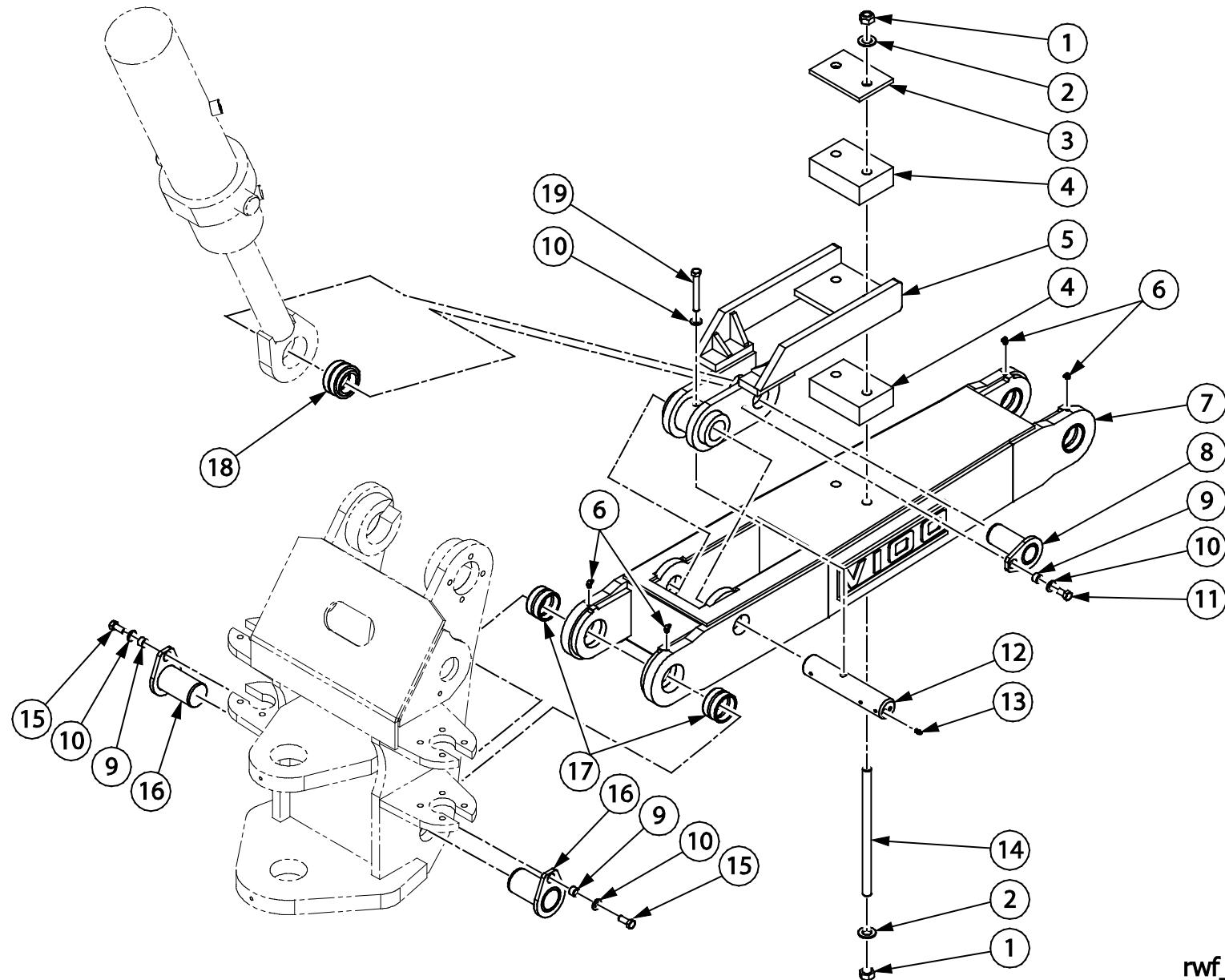
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3 UPPER LINK (30327_C)

V100

PARTS MANUAL

Item	Quantity	Part Number	Description
1	2	80090	HEX HEAD BOLT
2	2	80581	WASHER
3	2	114862	BOLT SPACER
4	2	12273	PIN ASSEMBLY
5	4	80682	90° GREASE FITTING
6	2	15181	BUSHING
7	1	90361	STRAIGHT SWIVEL REDUCER ADAPTER
8	1	90414	SWIVEL TEE
9	3	90233	45° ADAPTER
10	1	30327	UPPER LINK WELDMENT
11	1	90993	STRAIGHT ADAPTER
12	1	90243	90° ADAPTER
13	1	14816	HOLDING VALVE
14	1	12244	ATTITUDE CYLINDER *CANNOT BE ORDERED SEPARATELY*
16	1	12496	• SEAL KIT
17	2	9900831	STEEL RING



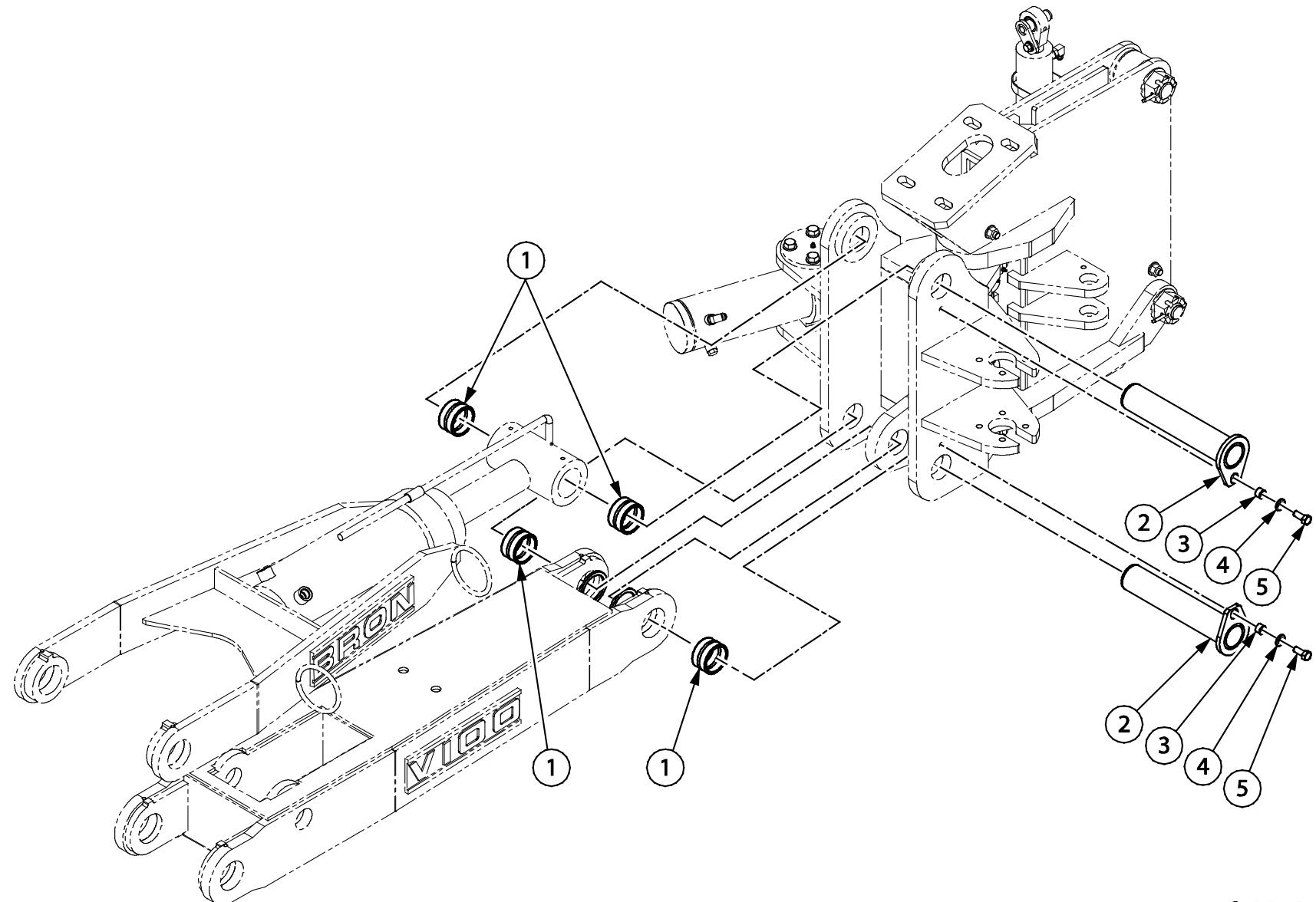
rwf_0145

4 LOWER LINK (40422_F)

V100

PARTS MANUAL

Item	Quantity	Part Number	Description
1	4	80519	LOCK NUT
2	4	80584	WASHER
3	1	13703	TOP PLATE
4	2	13704	ISOLATOR
5	1	20520	ISOLATOR FRAME
6	4	80682	90° GREASE FITTING
7	1	40422	LOWER LINK WELDMENT
8	1	13697	PIN ASSEMBLY
9	3	114862	BOLT SPACER
10	4	80581	WASHER
11	1	80089	HEX HEAD BOLT
12	1	13698	LIFT CYLINDER PIN
13	1	80680	STRAIGHT GREASE FITTING
14	2	13705	THREADED ROD
15	2	80090	HEX HEAD BOLT
16	2	12273	PIN ASSEMBLY
17	2	15181	BUSHING
18	1	12003	SWIVEL BUSHING
19	1	80102	HEX HEAD BOLT

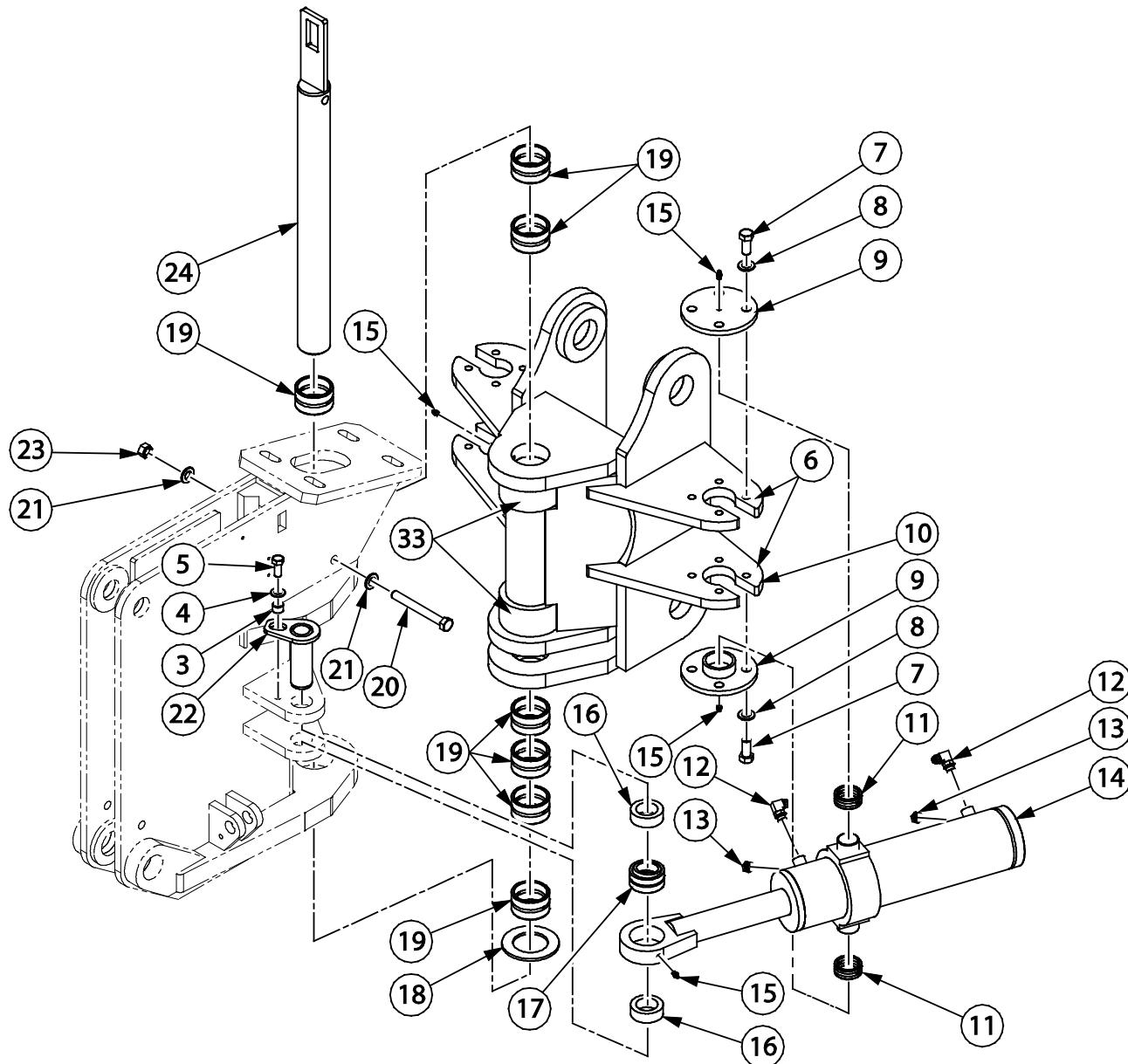


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5 DUAL SWING REAR MAST (32717_B)

V100

PARTS MANUAL



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5 DUAL SWING REAR MAST (32717_B)

V100

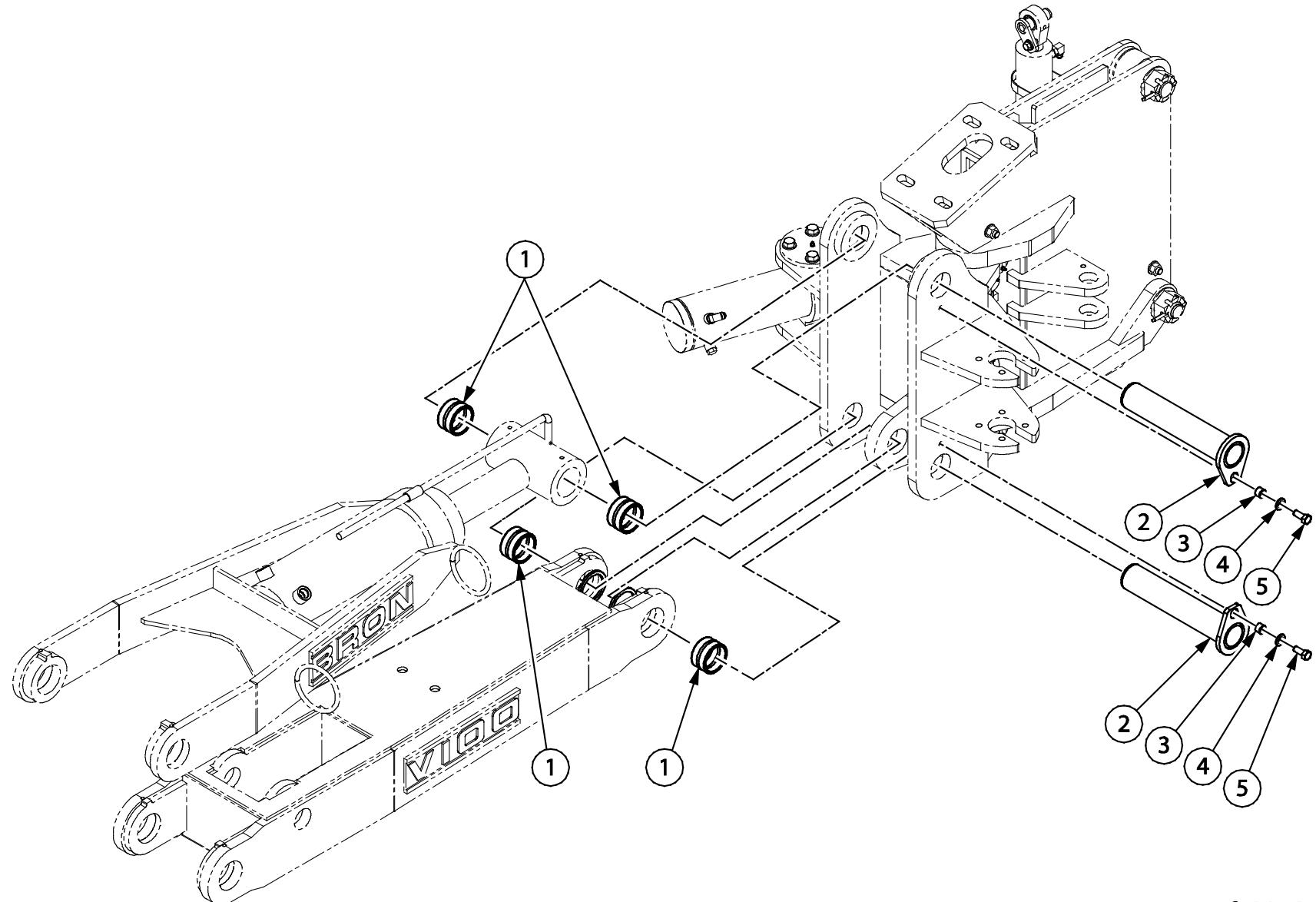
PARTS MANUAL

Item	Quantity	Part Number	Description
1	4	15181	BUSHING
2	2	12276	PIN ASSEMBLY
3	4	114862	BOLT SPACER
4	4	80581	WASHER
5	4	80090	HEX HEAD BOLT
7	16	80110	HEX HEAD BOLT
8	16	80582	WASHER
9	4	12975	TRUNNION CAP
10	1	32717	DUAL SWING REAR MAST
11	4	15179	BUSHING
12	6	90246	90° ADAPTER
13	2	90314	HEX HEAD PLUG
14	2	12232	REAR SWING CYLINDERS (SEE SECTION 10 FOR ASSEMBLY BREAKDOWN)
15	11	80680	STRAIGHT GREASE FITTING
16	4	16792	1 1/32" RUBBER SPACER (SOLD BY THE INCH)
17	2	15459	SWIVEL BUSHING
18	1	12931	BOSS
19	7	15181	BUSHING
20	1	80124	HEX HEAD BOLT
21	2	80582	WASHER
22	2	10493	PIN ASSEMBLY
23	1	80506	NUT
24	1	113704	REAR PIVOT PIN

6 SINGLE SWING REAR MAST (40379)

V100

PARTS MANUAL

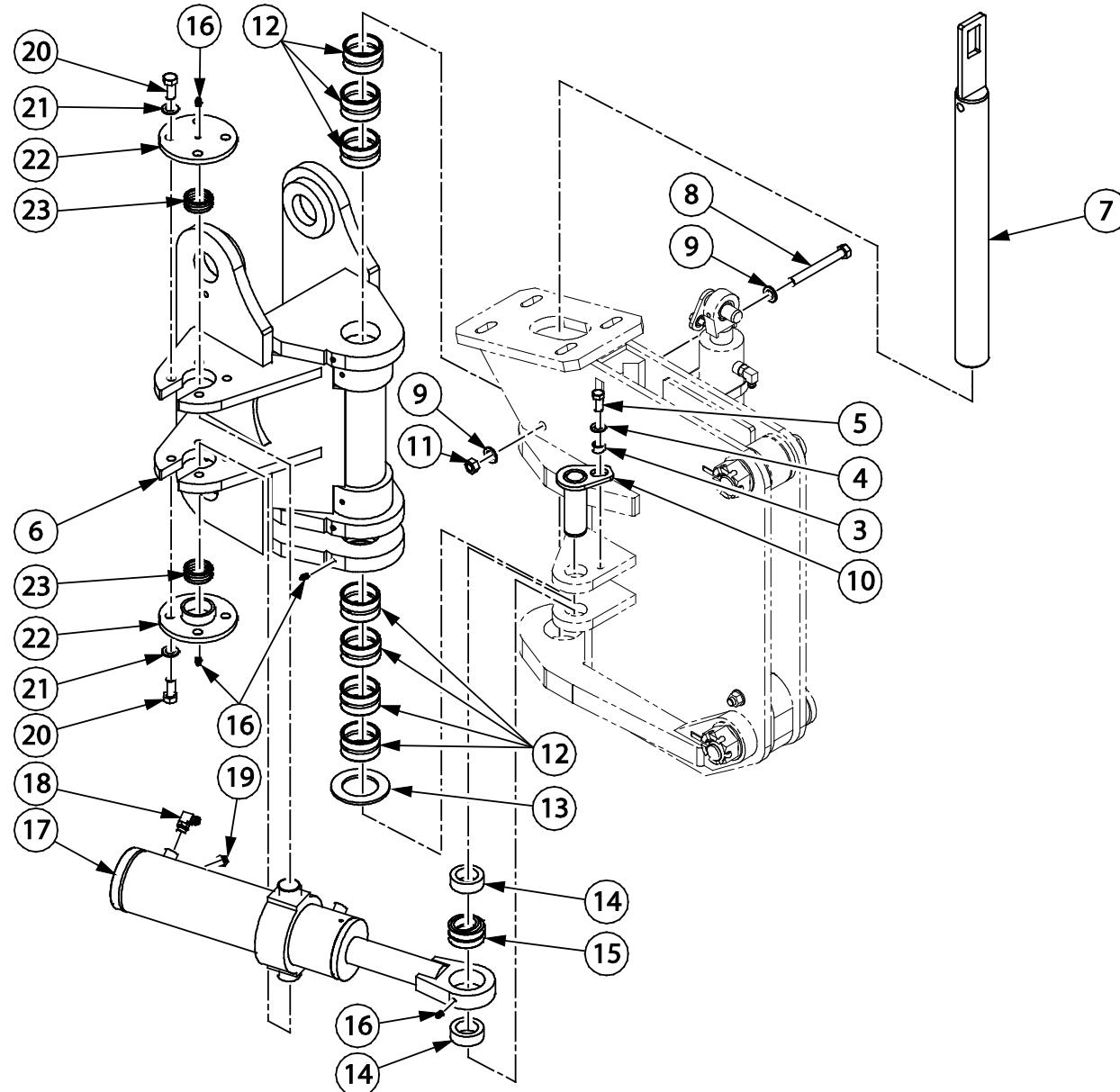


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6 SINGLE SWING REAR MAST (40379)

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PARTS MANUAL



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6 SINGLE SWING REAR MAST (40379)

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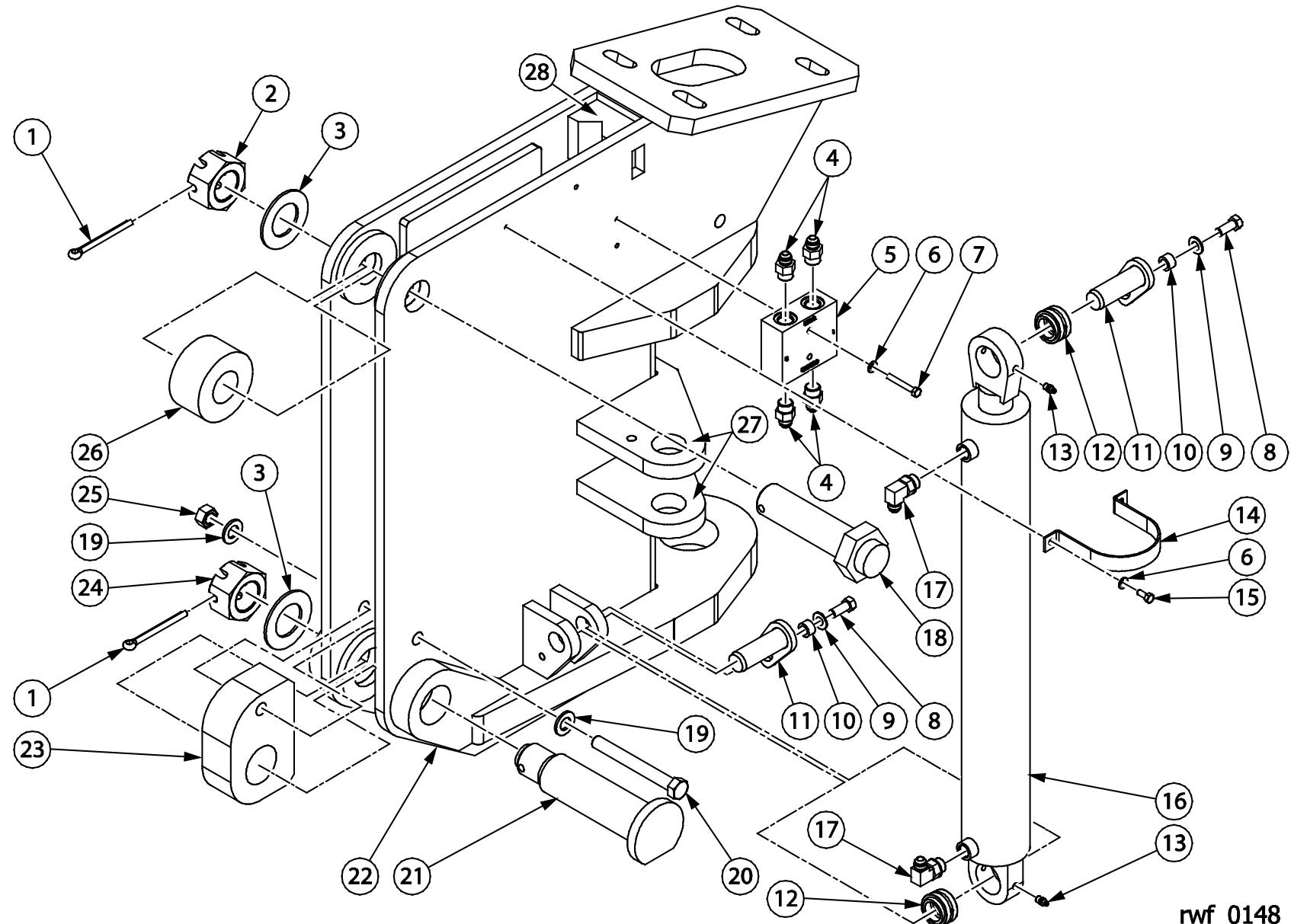
PARTS MANUAL

Item	Quantity	Part Number	Description
1	4	15181	BUSHING
2	2	12276	PIN ASSEMBLY
3	3	114862	BOLT SPACER
4	3	80581	WASHER
5	3	80090	HEX HEAD BOLT
6	1	40379	SINGLE SWING REAR MAST
7	1	113704	REAR PIVOT PIN
8	1	80124	HEX HEAD BOLT
9	2	80582	WASHER
10	1	10493	PIN ASSEMBLY
11	1	80506	NUT
12	7	15181	BUSHING
13	1	12931	BOSS
14	2	16792	1 1/32" RUBBER SPACER (SOLD BY THE INCH)
15	1	15459	SWIVEL BUSHING
16	8	80680	STRAIGHT GREASE FITTING
17	1	12232	REAR SWING CYLINDER (SEE SECTION 10 FOR ASSEMBLY BREAKDOWN)
18	2	90246	90° ADAPTER
19	2	90314	HEX HEAD PLUG
20	8	80110	HEX HEAD BOLT
21	8	80582	WASHER
22	2	12975	TRUNNION CAP
23	2	15179	BUSHING

7 DUAL SWING BLADE HOLDER (32718)

V100

PARTS MANUAL



7 DUAL SWING BLADE HOLDER (32718)

V100

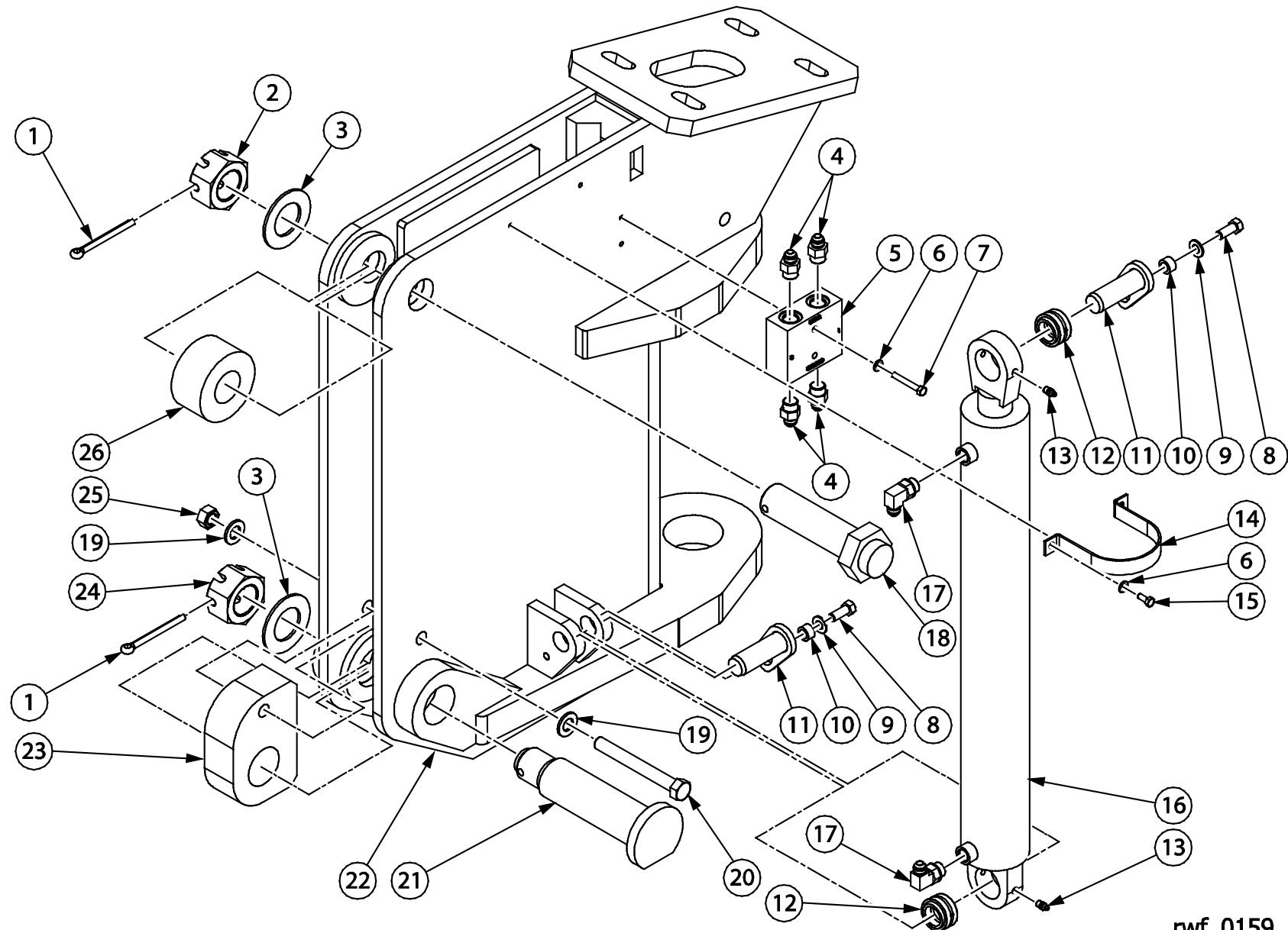
PARTS MANUAL

Item	Quantity	Part Number	Description
1	2	80660	COTTER PIN
2	1	81544	SLOTTED NUT
3	2	80587	WASHER
4	4	90073	STRAIGHT ADAPTER
5	1	13161	DOUBLE LOCK VALVE
6	4	80577	WASHER
7	2	80020	HEX HEAD BOLT
8	2	80070	HEX HEAD BOLT
9	2	80580	WASHER
10	2	115800	BOLT SPACER
11	2	12977	PIN ASSEMBLY
12	2	12981	SWIVEL BUSHING
13	2	80680	STRAIGHT GREASE FITTING
14	1	13175	BLADE HEIGHT CYLINDER GUARD
15	2	80014	HEX HEAD BOLT
16	1	12910	BLADE LOCK CYLINDER (SEE SECTION 12 FOR ASSEMBLY BREAKDOWN)
17	2	90248	90° ADAPTER
18	1	10710	PIN ASSEMBLY
19	2	80582	WASHER
20	1	80124	HEX HEAD BOLT
21	1	12982	LOWER BLADE PIN
22	1	32718	DUAL SWING BLADE HOLDER
23	1	14811	D-LUG
24	1	80544	SLOTTED NUT
25	1	80506	NUT
26	1	14813	SPACER
27	4	139613	SWING LUG PLATE
28	1	118371	GUIDE BLOCK

8 SINGLE SWING BLADE HOLDER (31278)

V100

PARTS MANUAL

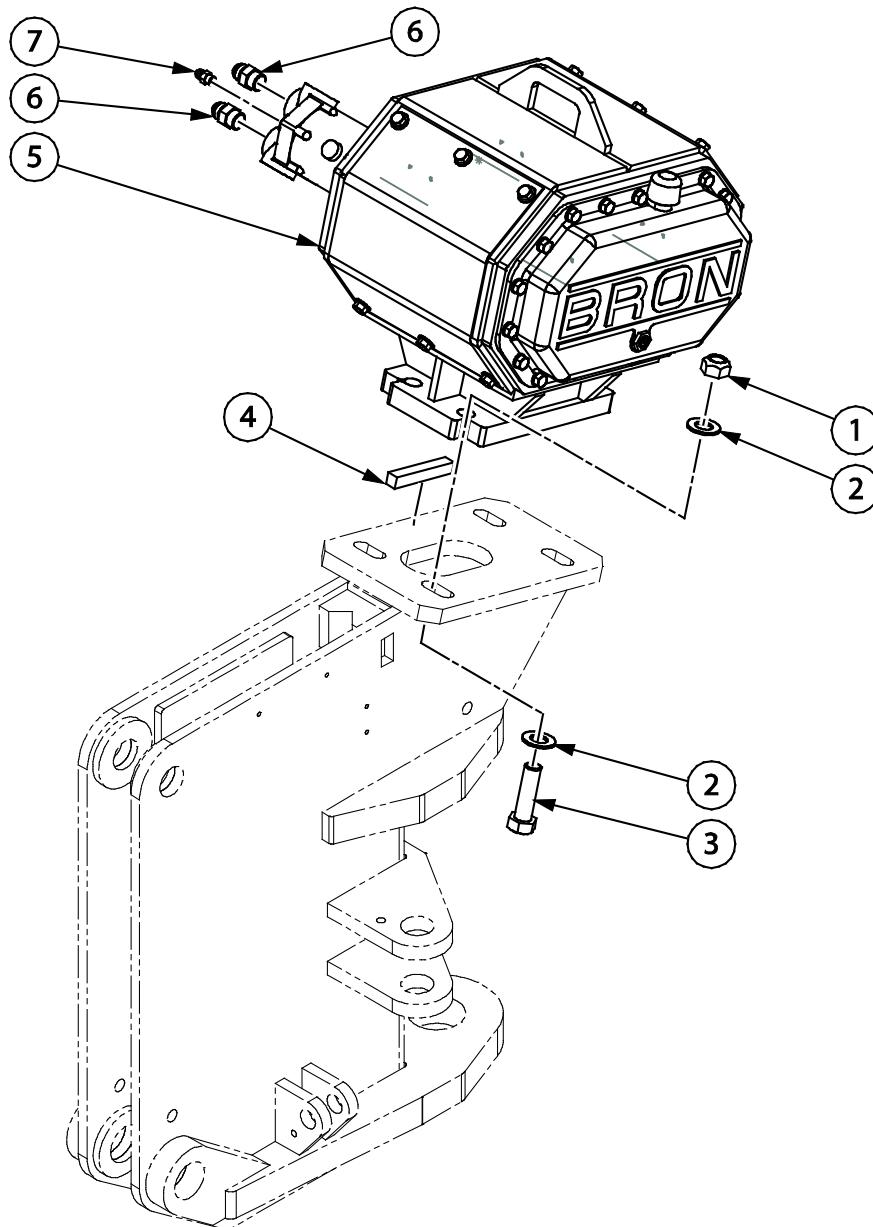


8 SINGLE SWING BLADE HOLDER (31278)

V100

PARTS MANUAL

Item	Quantity	Part Number	Description
1	2	80660	COTTER PIN
2	1	81544	SLOTTED NUT
3	2	80587	WASHER
4	4	90073	STRAIGHT ADAPTER
5	1	13161	DOUBLE LOCK VALVE
6	4	80577	WASHER
7	2	80020	HEX HEAD BOLT
8	2	80070	HEX HEAD BOLT
9	2	80580	WASHER
10	2	115800	BOLT SPACER
11	2	12977	PIN ASSEMBLY
12	2	12981	SWIVEL BUSHING
13	2	80680	STRAIGHT GREASE FITTING
14	1	13175	BLADE HEIGHT CYLINDER GUARD
15	2	80014	HEX HEAD BOLT
16	1	12910	BLADE LOCK CYLINDER (SEE SECTION 12 FOR ASSEMBLY BREAKDOWN)
17	2	90248	90° ADAPTER
18	1	10710	PIN ASSEMBLY
19	2	80582	WASHER
20	1	80124	HEX HEAD BOLT
21	1	12982	LOWER BLADE PIN
22	1	31278	SINGLE SWING BLADE HOLDER
23	1	14811	D-LUG
24	1	80544	SLOTTED NUT
25	1	80506	NUT
26	1	14813	SPACER



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9 SHAKER BOX (40460_K)

V100

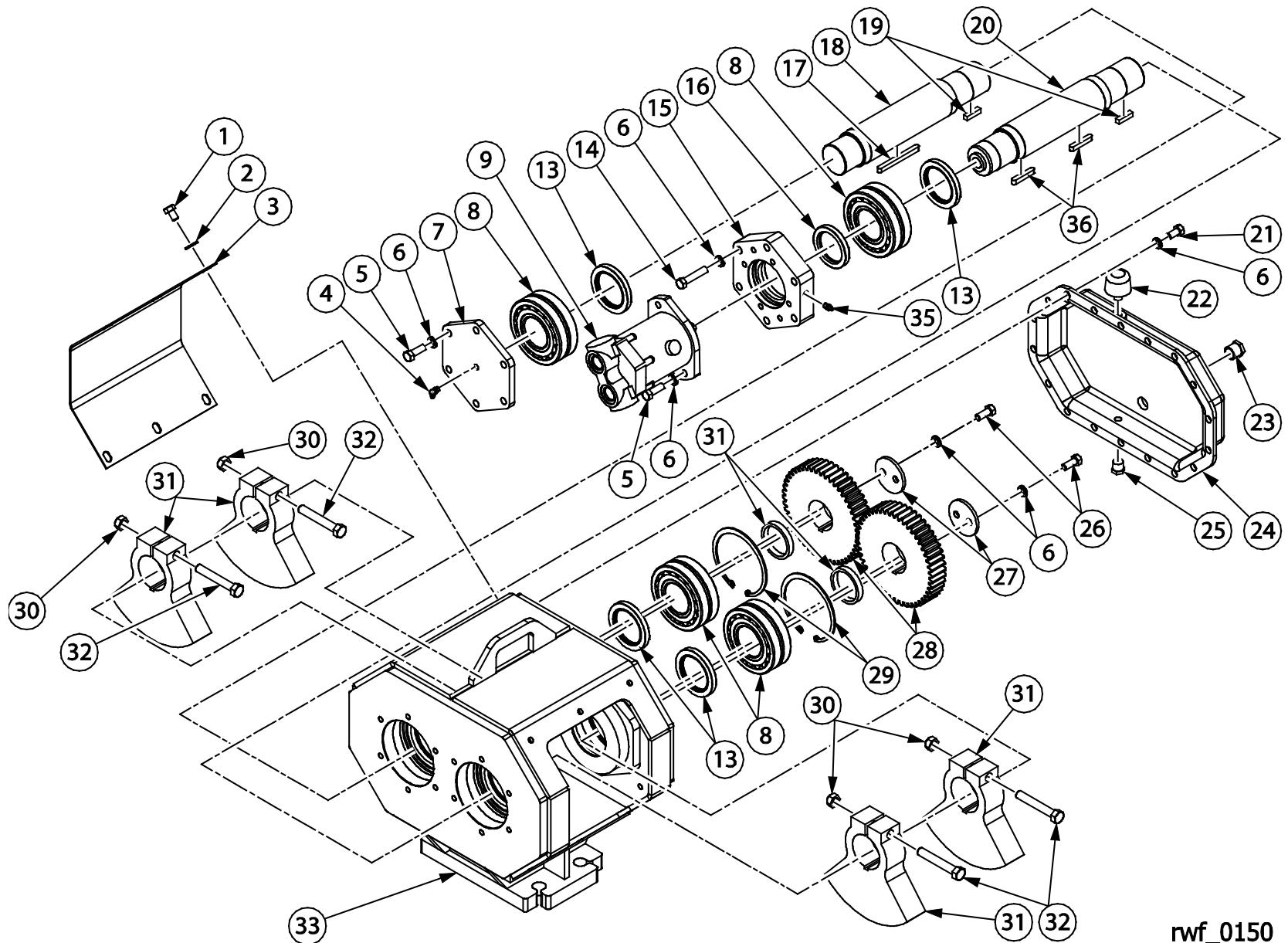
PARTS MANUAL

Item	Quantity	Part Number	Description
1	4	16626	LOCK NUT
2	8	80584	WASHER
3	4	16625	HEX HEAD BOLT
4	4	12430	KEYSTOCK
5	1	40460	SHAKER BOX (SEE SECTION 9.3-4 FOR ASSEMBLY BREAKDOWN)
6	2	90076	Straight Adapter
7	1	90068	Straight Adapter

9 SHAKER BOX (40460_K)

V100

PARTS MANUAL



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9 SHAKER BOX (40460_K)

V100

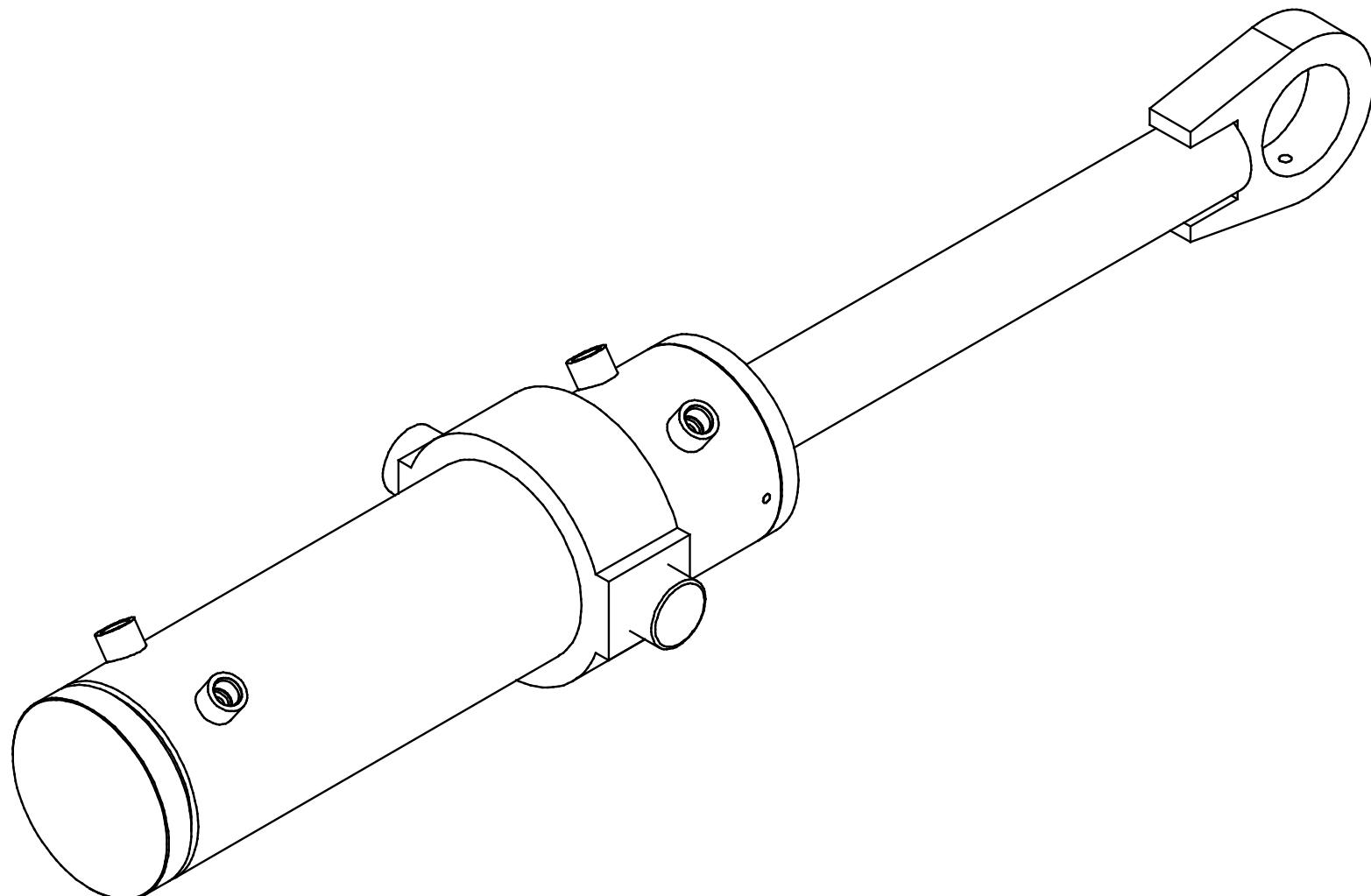
PARTS MANUAL

Item	Quantity	Part Number	Description
1	12	80068	HEX HEAD BOLT
2	12	80580	WASHER
3	2	20609	COVER
4	1	80682	90° GREASE FITTING
5	8	80071	HEX HEAD BOLT
6	36	80567	LOCK WASHER
7	1	20617	BLIND COVER
8	4	14776	SHAKER BEARING
9	1	11028	SHAKER BOX HYDRAULIC MOTOR
13	4	14777	SHAKER SHAFT OIL SEAL
14	6	80075	HEX HEAD BOLT
15	1	20616	SHAKER DRIVE COVER PLATE
16	1	14798	SHAKER SHAFT OIL SEAL
17	1	14781	KEY
18	1	20606	DRIVEN SHAFT
19	2	14782	KEY
20	1	20605	SHAKER DRIVE SHAFT
21	18	80069	HEX HEAD BOLT
22	1	17003	BREATHER
23	1	12044	FLUID LEVEL GAUGE
24	1	30387	GEAR COVER
25	1	14786	PLUG
26	4	80070	HEX HEAD BOLT
27	2	14779	END PLATE
28	2	20607	SHAKER GEAR
29	2	14778	SHAKER RETAINING RING
30	4	80516	LOCK NUT
31	4	20608	SHAKER WEIGHT
32	4	80100	HEX HEAD BOLT
33	1	31462	SHAKER BOX
34	2	14783	SHAKER SPACER
35	1	80680	STRAIGHT GREASE FITTING
36	2	14780	KEY

2.8 SWING CYLINDER (12232_F)

V100

PARTS MANUAL



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2015

2.8.1

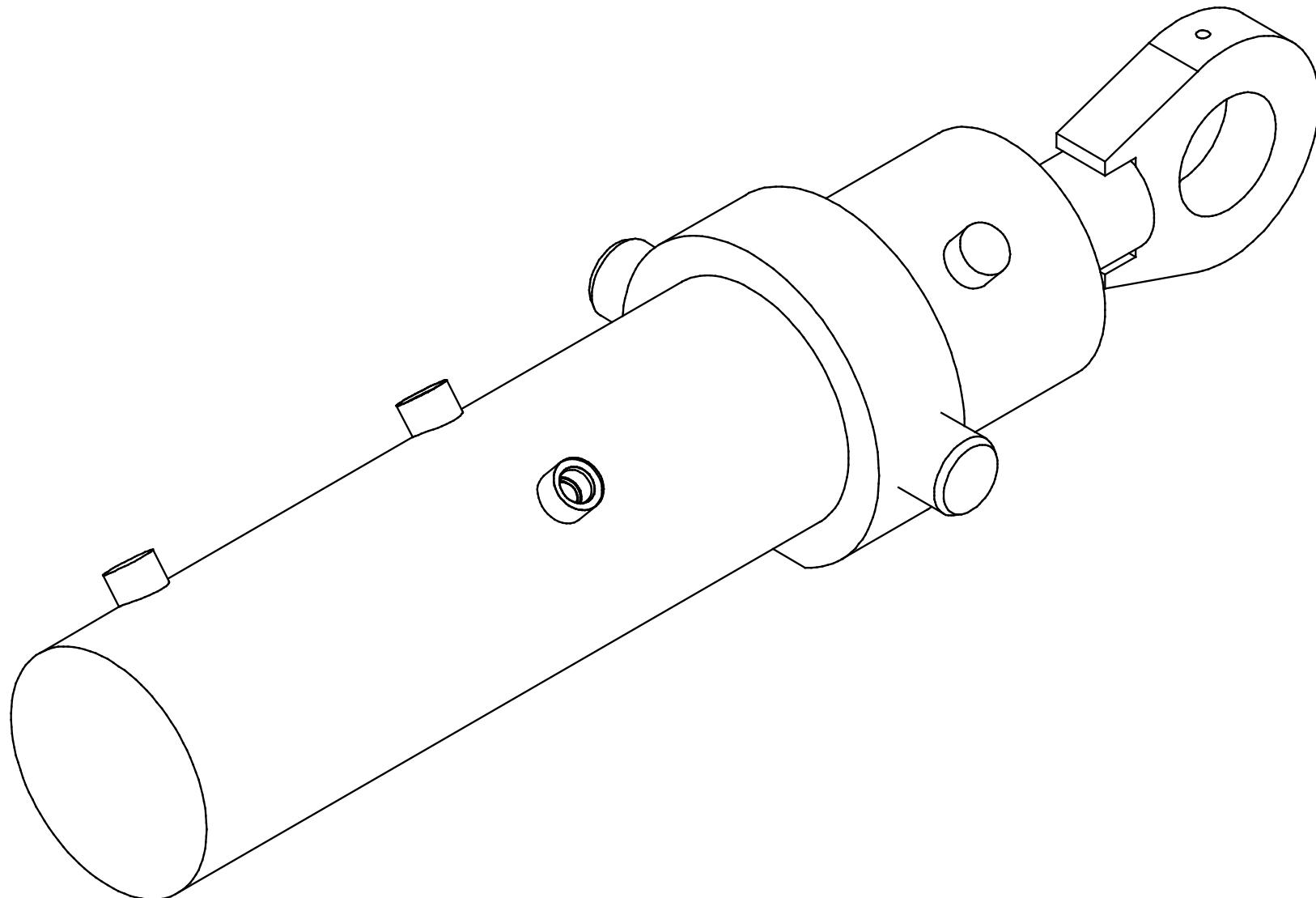
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2.8 SWING CYLINDER (12232_F)

V100

PARTS MANUAL

Item	Quantity	Part Number	Description
1	1	15459	SWIVEL BEARING
2	1	12495	SEAL KIT
3	1	17661	ROD EYE
4	1	12214	BARREL WELDMENT
5	1	10726	STOVER NUT
6	1	12300	PISTON
7	1	12318	ROD WELDMENT
8	1	12250	GLAND
9	1	80680	STRAIGHT GREASE FITTING
10	1	140681	CYLINDER BARREL END PLATE



rwf_0152

11 LIFT CYLINDER (12236_C)

V100

PARTS MANUAL

Item	Quantity	Part Number	Description
1	1	12003	BUSHING
2	1	12496	SEAL KIT
3	1	12218	BARREL WELDMENT
4	1	12480	STOVER NUT
5	1	12304	PISTON *
6	1	12322	PISTON **
7	1	12254	GLAND
8	1	80680	STRAIGHT GREASE FITTING

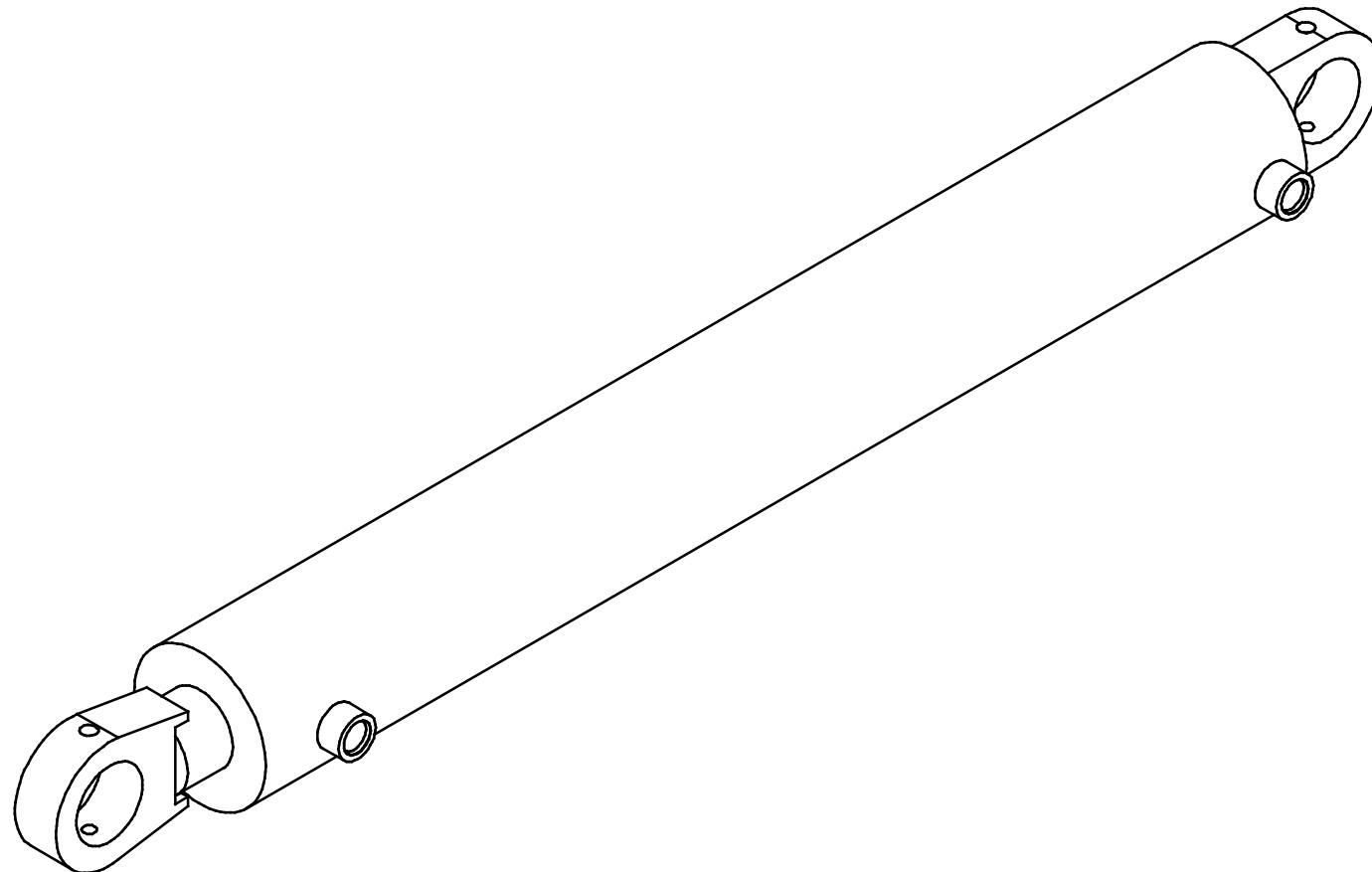
* PLEASE VERIFY WHICH PISTON IS CORRECT.

** PLEASE VERIFY WHICH PISTON IS CORRECT.

12 BLADE LOCK CYLINDER (12910_B)

V100

PARTS MANUAL



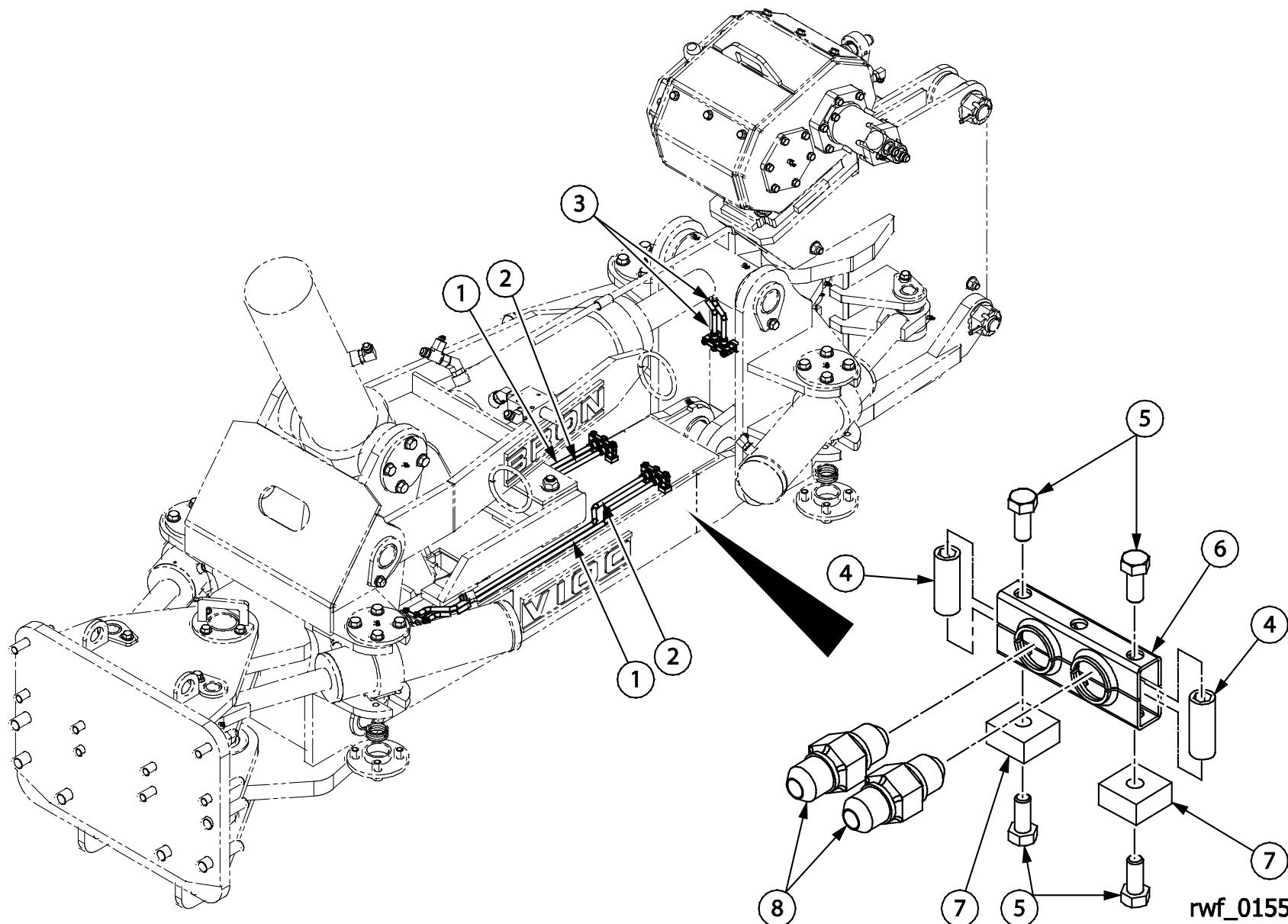
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12 BLADE LOCK CYLINDER (12910_B)

V100

PARTS MANUAL

Item	Quantity	Part Number	Description
1	2	12981	SWIVEL BUSHING
2	1	13450	SEAL KIT
3	1	120361	CYLINDER ROD EYE
4	1	121487	CYLINDER LUG EYE END
5	1	13446	BARREL WELDMENT
6	1	10719	STOVER NUT
7	1	13448	PISTON
8	1	13447	ROD WELDMENT
9	1	13449	GLAND
10	4	80680	STRAIGHT GREASE FITTING

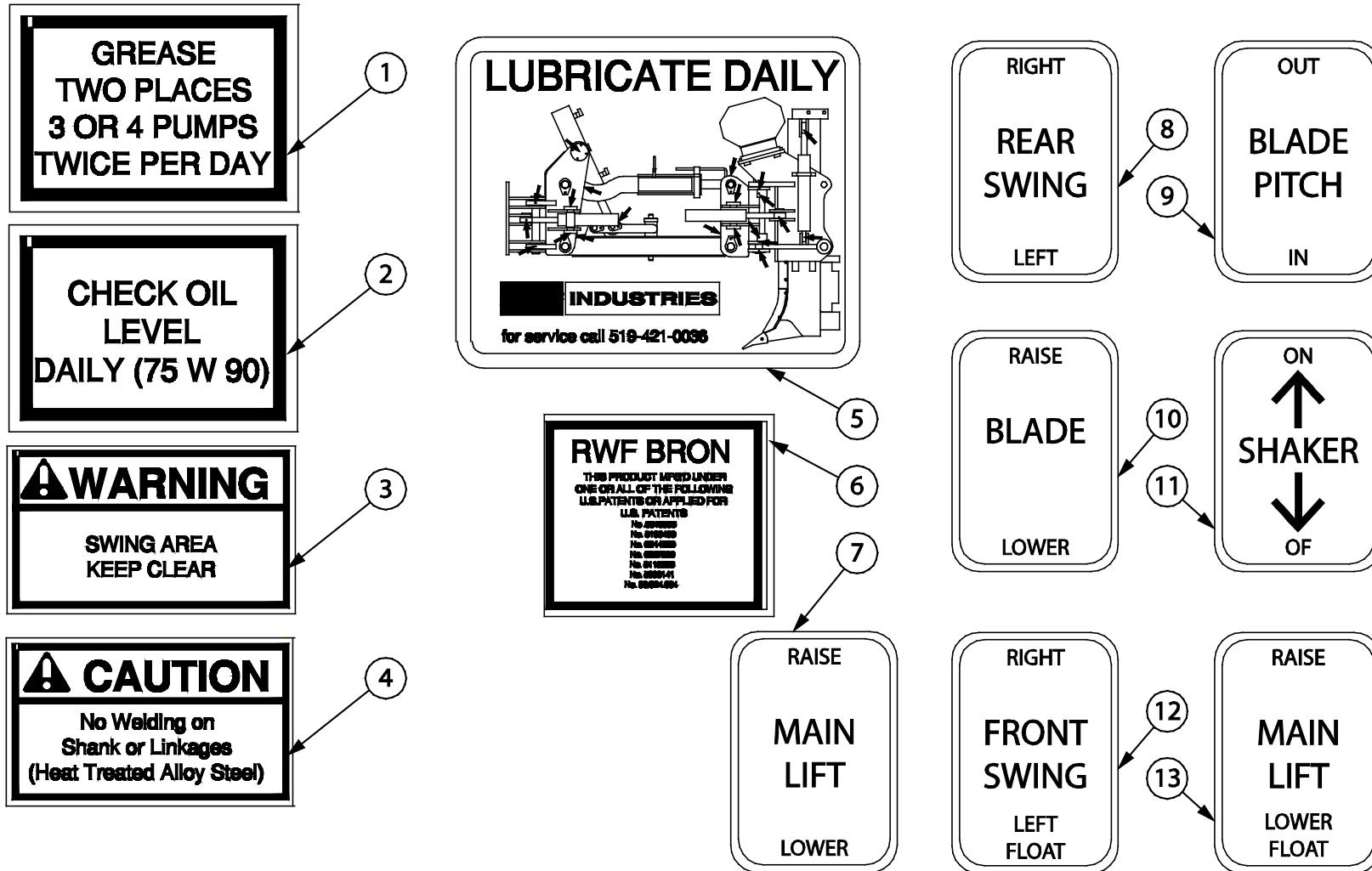


13 STEEL LINES

V100

PARTS MANUAL

Item	Quantity	Part Number	Description
1	2	13751	OUTER TUBE ASSEMBLY
2	2	3752	INNER TUBE ASSEMBLY
3	4	13168	TUBE ASSEMBLY
4	16	90891	STACKING NUT
5	32	80014	HEX HEAD BOLT
6	8	90890	DOUBLE UNIT CLAMP
7	16	90893	COUNTER SUNK HEX BOLT WELD ADAPTER
8	16	90894	JUNCTION ADAPTER



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14 DECAL GROUP (20501_D))

V100

PARTS MANUAL

Item	Quantity	Part Number	Description
1	1	16944	GREASING DECAL
2	1	16943	CHECK OIL DAILY DECAL
3	4	11983	WARNING SWING AREA DECAL
4	2	11982	WARNING NO WELDING DECAL
5	1	17162	LUBRICATE DAILY DECAL
6	1	16923	PATENT DECAL
7	1	18596	OPTIONAL MAIN LIFT (NO FLOAT) DECAL
8	1	11985	DECAL REAR SWING
9	1	18597	BLADE PITCH DECAL
10	1	18598	BLADE HEIGHT DECAL
11	1	11984	SHAKER ON/OFF DECAL
12	1	11987	FRONT SWING DECAL
13	1	11986	MAIN LIFT DECAL
14	REF	REF	SERIAL # PLATE *CANNOT BE ORDERED*
15	2	80770	RIVET